

# **Overview of Non-destructive Testing**

## Objective

To provide the fundamental knowledge on different types of Non-destructive testing on materials. The course is practice oriented with ratio of theory to practice instruction hours of 40 : 60.

## Duration : 4 days

### **Target Participants**

Engineers / Supervisors/Inspectors/Technicians engaged in non-destructive testing as also Engineering College students.

## **Topical Overview**

- Overview of Different Methods
- Principle of MPT & PT
- Equipment used for MPT & PT
- Procedure for Magnetisation &
- De-magnetisation

- Fundamentals on Sound Waves & Ultrasonics
- UT Test Equipment & Accessories
- UT Test Techniques & Limitations
- Calibration of UT Equipment with Different types of Probe